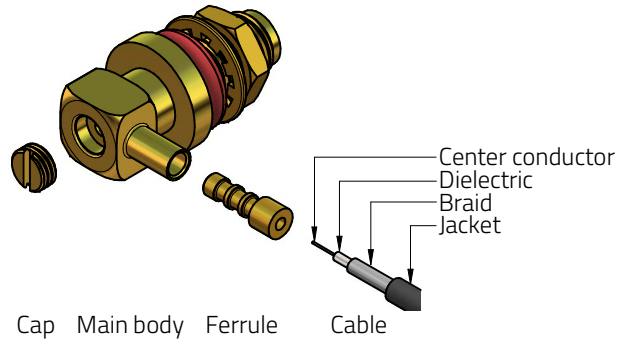
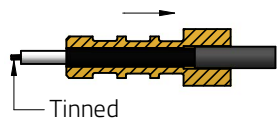


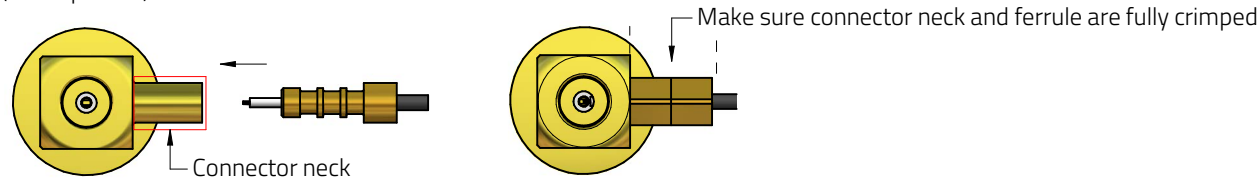
Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



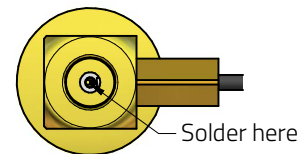
Step 2. Pre-tinned cable conductor (optional), make sure no evidence of melting. Slide ferrule onto cable until cable jacket reaches internal positioning point.



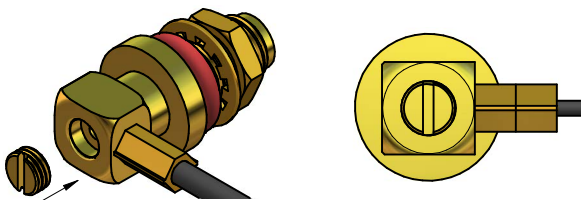
Step 3. Insert cable with ferrule into connector main body until it reaches internal positioning point. Check and make sure cable center conductor sits inside solder slot. Crimp ferrule with tool hex size: .1" (check point 2)



Step 4. Solder cable center conductor using minimum amount of solder paste (check point 3)



Step 5. Screw the cap onto connector body until neat and flat



Assembly Method :

Center contact : Soldered
Outer contact : Crimp

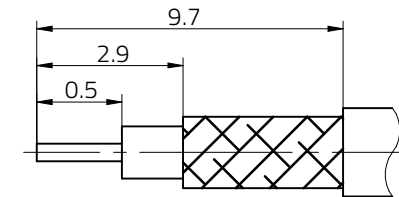
Crimp Tool PN : 600600

Crimp Head PN : 60060060101



Cable Type : Flexible Cable 1.37

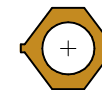
Cable Strip Dimensions (mm) :



Check Point :

1. No damaged components; and no split cable after stripping

2. No significant dog ear after crimping



3. No excess or lack solder flow, no evidence of melting



CREATED

BMa

CHECKED

JCh

DESCRIPTION

Assembly instructions

603 165 211 123 20

REVISION

001.001

STATUS

Valid

DATE

2024-09-03

BUSINESS UNIT

eiCan



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